

# KPB-3025SURKZGC

3.0 x 2.5 mm Surface Mount LED Lamp



# **DESCRIPTIONS**

- The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode
- · The Green source color devices are made with InGaN on Sapphire Light Emitting Diode
- · Electrostatic discharge and power surge could damage the LEDs
- . It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- · All devices, equipments and machineries must be electrically grounded

## **FEATURES**

- 3.0 mm x 2.5 mm SMD LED, 1.1 mm thickness
- · Bi -color, low power consumption
- · Wide viewing angle
- · Ideal for backlight and indicator
- · Package: 2000 pcs / reel
- Moisture sensitivity level: 3
- RoHS compliant

# **APPLICATIONS**

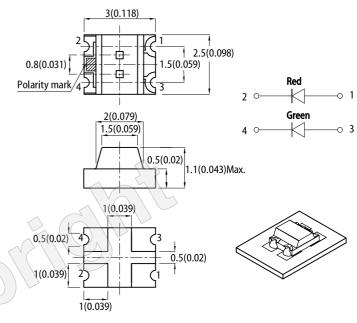
- Backlight
- · Status indicator
- · Home and smart appliances
- · Wearable and portable devices
- · Healthcare applications

# **ATTENTION**

Observe precautions for handling electrostatic discharge sensitive devices

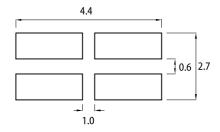


# **PACKAGE DIMENSIONS**



## RECOMMENDED SOLDERING PATTERN

(units: mm; tolerance:  $\pm$  0.1)



- 1. All dimensions are in millimeters (inches)
- Tolerance is ±0.2(0.008") unless otherwise noted.
   The specifications, characteristics and technical data described in the datasheet are subject to
- change without prior notice.

  4. The device has a single mounting surface. The device must be mounted according to the specifications.

#### **SELECTION GUIDE**

Part Number	Emitting Color (Material)	Long Tyme	Iv (mcd) @ 20mA [2]		Viewing Angle [1]	
		Lens Type	Min.	Тур.	201/2	
KPB-3025SURKZGC		- Water Clear	120	250		
	■ Hyper Red (AlGaInP)		*40	*70	400°	
	Green (InGaN)		300	500	160°	
			*300	*500		

Notes.

1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity / luminous flux: +/-15%.

\* Luminous intensity value is traceable to CIE127-2007 standards.





# ELECTRICAL / OPTICAL CHARACTERISTICS at T<sub>A</sub>=25°C

Parameter	Symbol	Emitting Color	Value		l l m i 4
Parameter		Emitting Color	Тур.	Max.	Unit
Wavelength at Peak Emission I <sub>F</sub> = 20mA	$\lambda_{peak}$	Hyper Red Green	645 515	-	nm
Dominant Wavelength I <sub>F</sub> = 20mA	λ <sub>dom</sub> <sup>[1]</sup>	Hyper Red Green	630 525	-	nm
Spectral Bandwidth at 50% $\Phi$ REL MAX I <sub>F</sub> = 20mA	Δλ	Hyper Red Green	28 30	-	nm
Capacitance	С	Hyper Red Green	35 45	-	pF
Forward Voltage I <sub>F</sub> = 20mA	V <sub>F</sub> <sup>[2]</sup>	Hyper Red Green	1.95 3.3	2.5 4.1	V
Reverse Current (V <sub>R</sub> = 5V)	I <sub>R</sub>	Hyper Red Green	-	10 50	μА

#### Notes:

# ABSOLUTE MAXIMUM RATINGS at T<sub>A</sub>=25°C

B	Symbol	Val		
Parameter		Hyper Red	Green	Unit
Power Dissipation	P <sub>D</sub>	75	102.5	mW
Reverse Voltage	$V_R$	5	5	V
Junction Temperature	Tj	115	115	°C
Operating Temperature	T <sub>op</sub>	-40 to	°C	
Storage Temperature	T <sub>stg</sub>	-40 to +85		°C
DC Forward Current	I <sub>F</sub>	30	25	mA
Peak Forward Current	I <sub>FM</sub> <sup>[1]</sup>	185	150	mA
Electrostatic Discharge Threshold (HBM)	-	3000	450	V

Notes:
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

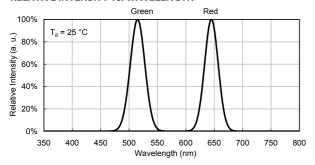


<sup>1.</sup> The dominant wavelength (λd) above is the setup value of the sorting machine. (Tolerance λd:±1nm.)
2. Forward voltage: ±0.1V.
3. Wavelength value is traceable to CIE127-2007 standards.
4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

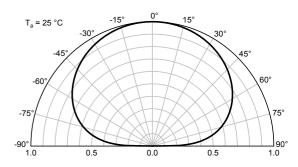


## **TECHNICAL DATA**

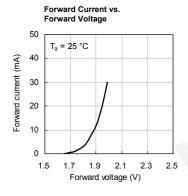
## **RELATIVE INTENSITY vs. WAVELENGTH**

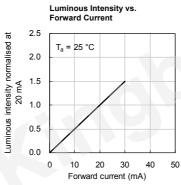


## **SPATIAL DISTRIBUTION**

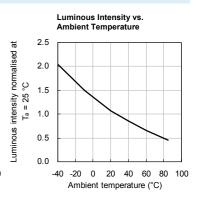


# **HYPER RED**

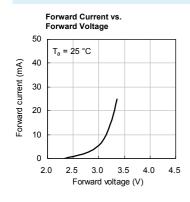


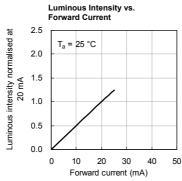


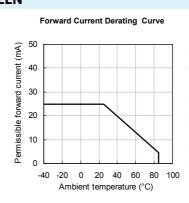
# Forward Current Derating Curve 50 Permissible forward current (mA) 40 30 20 10 0 -40 -20 0 20 40 60 80 100 Ambient temperature (°C)

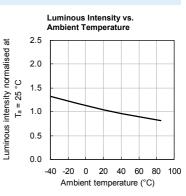


# **GREEN**











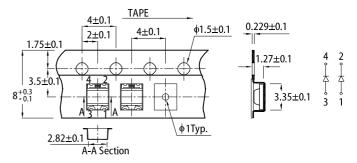
#### REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS

#### 300 above 255°C 260°C max. 30s max. 10s max. 250 3°C/s max. 6°C/s max. 200 150 Temperature pre-heating 100 150~200°C above 217°C 60~120s 60~150s 50 25°C 0 50 100 150 200 250 (sec) Time

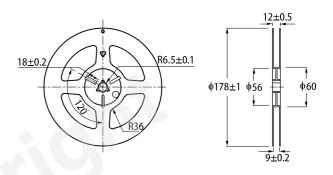
- 1. Don't cause stress to the LEDs while it is exposed to high temperature 2. The maximum number of reflow soldering passes is 2 times.
- The maximum number of reflow soldering passes is 2 times.

  Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

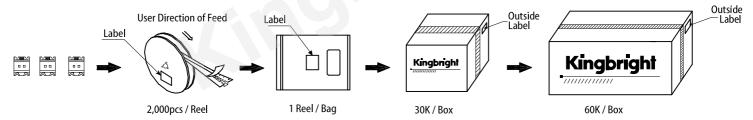
#### TAPE SPECIFICATIONS (units: mm)



#### **REEL DIMENSION** (units: mm)



# **PACKING & LABEL SPECIFICATIONS**





#### **PRECAUTIONARY NOTES**

- The information included in this document reflects representative usage scenarios and is intended for technical reference only
- The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to
- the latest datasheet for the updated specifications.

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